



ENGINES & ENGINE REBUILD KITS

Ref #	Description	Qty	Part #	Ref #	Description	Qty	Part #
	SHORT BLOCK REBUILD KIT		3817		TIMING CHAIN KIT		3819
→	Kit Includes:			→	Kit Includes:		
	4 Piston Assemblies Std. (Specify Size)				1 Cam Shaft Chainwheel		
	1 Thrust Washer Set (Specify Size)				1 Chain Tensioner Wheel		
	1 Front Engine Oil Seal				1 Chain Vibration Damper		
	1 Full Engine Gasket Set				1 Ratchet		
	1 Rod Bearing Set (Specify Size)				1 Timing Chain Tensioner Cylinder		
	4 Rod Bushings				1 Crankshaft Chainwheel		
	1 Rear Engine Oil Seal				1 Spring for Ratchet		
	1 Main Bearing Set (Specify Size)				1 Spring for Tensioner		
					1 Timing Chain		
	CYLINDER HEAD OVERHAUL KIT		3818		CAMSHAFT REBUILD KIT		3820
→	Kit Includes:			→	Kit Includes:		
	4 Stellite Exhaust Valves • 8 Valve Springs				1 Cam Bearing Set (finished)		
	4 Intake Valves • 1 Head Set • 4 Exhaust Valve Guides				8 Tappet Assembly Sets		
	8 Spring Caps • 4 Intake Valve Guides • 16 Valve Keepers						
	TURNER ENGINE, 3 MAIN BEARING, REMANUFACTURED 2.25L		*NLA 3804		WARRANTY - ENGINES AND HEADS		
	TURNER ENGINE, 3 MAIN BEARING, REMANUFACTURED 2.25L PETROL*		3804HP				
→	Includes:				Atlantic British Parts Ltd. provides a 12-month warranty against defects in parts or workmanship. Part must be returned to Atlantic British, FREIGHT PREPAID. Atlantic British is not responsible for Labor or Freight or any incidental or consequential damages or related costs associated with removal, transportation, interim transportation, or installation of warranted parts or replacement of warranted parts.		
	Block, Machined, not to exceed .040 Standard						
	New Piston Assemblies						
	New Main Bearings						
	New Cam Shaft Bearings						
	New Connecting Rod Bushings & Bearings						
	New Rod Bolts & Nuts						
	Polished Cam Shaft						
	Polished or Cut Crank Shaft, as Required						
	New or Remanufactured 8:1 Head						
	New Intake Valves						
	New Exhaust Valves - Stellite						
	New Intake & Exhaust Valve Guides						
	New Valve Springs & Keepers						
	New Timing Chain & Gears • New Oil Pump						
	Valve Cover & Sump Pan • Rebuilt Rocker Shaft Assembly						
	*30% More Horsepower Than Original Unit						
					*NLA = No longer available.		

